

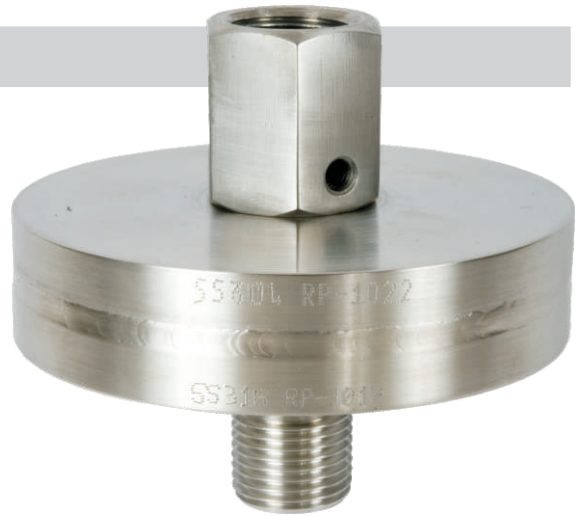
Chemical / Diaphragm Seal Unit

MODEL : PGCSU

Features

Where isolation is essential

- Corrosive process fluid.
- Process fluid having sediments or is viscous.
- Process fluid has a tendency to solidify, freeze or crystallise at lower temperatures which may block the sensing element.
- Process fluid is hazardous.
- The diaphragm seal transmits process pressure to the instrument through a diaphragm. The instrument side of the diaphragm is filled with appropriate fluid. As liquids are incompressible, pressure is hydraulically transmitted to the pressure sensing element.
- Proper selection of diaphragm seal is important after reviewing the application.



Specifications

The generally offered MOC is as follows :

Upper housing : CS, SS304, SS316

Diaphragm : SS316L, PTFE, PTFE coated, Titanium, Hastelloy B, C, Nickel, Monel, Tantalum

Lower housing : SS304, SS316, SS304L, SS316L, Titanium, Nickel, PTFE coated / lined, PTFE block, Hastelloy B, C.

Filling Fluid : Name Application range
 Silicone oil(-) 40°C to 200°C
 Fluorolube(-) 50°C to 150°C
 Glycerine 0 to 80°C
 Paraffine 0 to 85°C
 DC-704 0 to 339°C
 Halocarbon(-) 25°C to 225°C
 Food grade oil 0 to 150°C
 Water 20 to 80°C

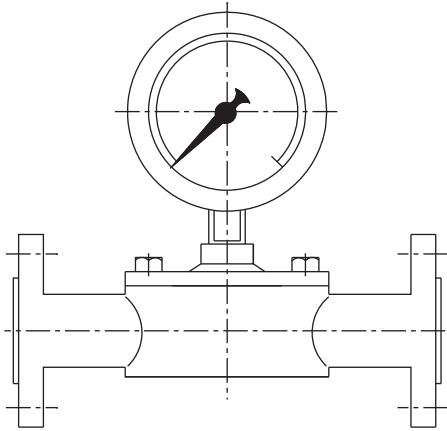
Note : 1) Purchaser must confirm the suitability of the MOC suggested.
 2) Capillary for remote seal can be offered.

Different types of diaphragm seal offered:

- 1) Direct mounted
- 2) Inline flow through type with flanged connection.
- 3) Inline flow through type (jacketed)
- 4) Inline flow through type (weld in)
- 5) Extended diaphragm seal
- 6) Pan cake type diaphragm seal
- 7) I-Section type

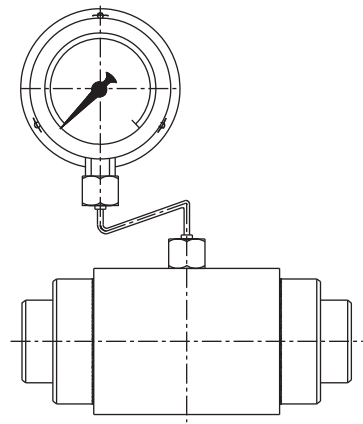


Dimensions



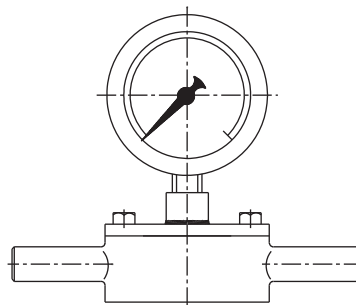
1) In-line flow through type
 (End connection flanged)

For application in Waste Water, Pulp & Paper, Synthetic Fibre, where fluid is viscous and will contain solid undissolved particles.



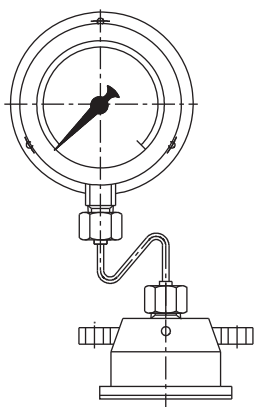
2) In-line flow through type
 (Jacketed)

For applications where process fluid is likely to solidify as temperature reduces. Jacketing provided for steam or thermic fluid. (End connection - weld in shown above)



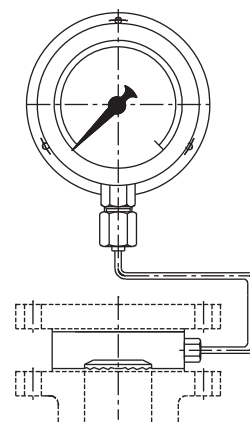
3) In-line Flow through type
 (Weld in)

End pipe suitable for butt welding to the process pipe. For application in Waste Water, Synthetic Fibre, Pulp & paper, etc.



4) Extended diaphragm seal

Diaphragm flushed to the process. Extension depends upon nozzle standout. Allows mounting in insulated vessels or pipelines.



5) Pan Cake type diaphragm seal

Sandwiched between loose flange (back-up flange) and nozzle flange. For fluids which are corrosive, contaminated, etc.

Ordering Information

MODEL : PGCSU



MOUNTING

DM Direct mounted
 IF Inline flow through type with flanged connection.
 IJ Inline flow through type (jacketed)
 IJ Inline flow through type (weld in)
 ED Extended diaphragm seal
 PC Pan cake type diaphragm seal
 IS I-Section type

TOP CHAMBER

C CS
 S4 SS304
 S6 SS316

DIAPHRAGM

S6 SS316 M4 Monel 400
 SL SS316L TI Titanium
 ST SS316Ti NI Nickel
 SP SS316+PTFE TA Tantalum
 S1 SS321 SI Silver
 GP Gold Plated
 HB Hastelloy B GL Gold
 HC Hastelloy C PT PTFE

BOTTOM CHAMBER

S6 SS316 18 Incoloy 800
 SL SS316L HB Hastelloy B
 ST SS316Ti HC Hastelloy C
 SP SS316+PTFE TI Titanium
 S1 SS321 NI Nickel
 M4 Monel 400 TA Tantalum

CONNECTION

| SIZE | TYPE | MALE / FEMALE | METRIC THREADS |
|-----------|---------|---------------|-------------------|
| 6 1/4" | NT NPT | M Male | 18 M - M 18 x 1.5 |
| 10 3/8" | BP BSP | F Female | 20 M - M 20 x 1.5 |
| 15 1/2" | BT BSPT | | 24 M - M 24 x 1.5 |
| 20 3/4" | PF PF | | 27 M - M 27 x 2 |
| 25 1" | GS Gas | | 33 M - M 33 x 2 |
| 32 1.1/4" | NS NPSM | | XX - Any other |
| 40 1.1/2" | | | |

OPTION

CE CE Certificate
 F Flanged process connection **
 FC Flushing connection
 FR Flushing Ring
 L Nil
 O O₂ Cleaning
 P Capillary for mounting "S" *
 W Welded Diaphragm

FILLING FLUID

S Silicone oil
 F Fluorolube
 G Glycerine
 P Paraffine
 D DC-704
 H Halocarbon
 V Food grade oil
 W Water

F - FLANGED PROCESS CONNECTION **

| Size | Code | Rating | Code | Facing | Code |
|--------|------|--------|------|--------|------|
| 1/2" | 15 | 150# | A | RF | RF |
| 3/4" | 20 | 300# | B | FF | FF |
| 1" | 25 | 600# | C | RTJ | RTJ |
| 1 1/2" | 40 | 900# | D | LT | LT |
| 2" | 50 | 1500# | E | LG | LG |
| 3" | 80 | 2500# | F | | |

* Length of capillary to be specified in bracket e.g. P (3) i.e. 3 mtr. capillary

** For Flanged Process Connection refer the table (mentioned separately)